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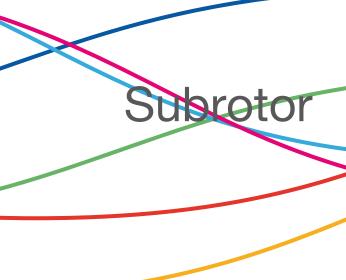
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Технические характеристики на погружные роторные насосы Subrotor, скважинные насосы с линейным валом Borehole Pump компании Mono





#### The Real Alternative

The Mono Subrotor pump offers the first real alternative to multi-stage centrifugal borehole pumps.

Unlike the conventional borehole pump which uses centrifugal force as the energy to move the water, the Mono Subrotor uses the Progressing Cavity Rotor/Stator principle to draw water up through it.

When the hard chrome plated rotor fits inside the rubber stator the two components touch and form a seal bead, behind which a sealed capsule is formed, which moves from the suction side to the discharge of the pump as the rotor rotates inside the stator. The liquid within the capsule is delivered so positively that the pump is capable of very high pressure.

The Mono pumping principle was invented in the 1930's, and has continued to be developed and refined to meet the increasing needs of the world's pumping industries. The progressing cavity principle is one of the most efficient and reliable methods of pumping water ever. The design principle ensures that the pumps are also extremely reliable and can usually be expected to outlast multi-stage pumps, particularly on borehole water with a silt or iron oxide content.

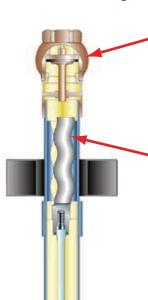
#### Subrotor

- Ideal for pumping bores containing iron oxides
- Lower running costs
- High head, less horsepower
- Stainless steel
- Abrasion resistance
- Simple construction
- Just <u>one</u> moving part does all the pumping
- Easy to maintain
- Rotor/Stator self cleaning and ensures no algae or oxide deposits i.e. no clogged pump impellers

#### **Applications**



## **A User Friendly Forgiving Pump**



#### Foot Valve

Designed specifically to prevent leakage and loss of pipeline water, with minimum restriction to the pump outlet. Includes an anti-rotation pin to eliminate spindle wear.

#### Rotor/Stator

The Mono Pump rotor and stator optimises abrasion resistance through in-house manufacturing and stringent quality control procedures.

The rotor form and low interference results in excellent hydraulic performance and reduced breakout torque.

#### Flexishaft®

The Flexishaft is manufactured from toughened materials using a specific Mono process and is covered by chemically inert, abrasion resistant coating.

#### Stabilisers

A unique Mono development to centralise the pump element while eliminating vibration.

#### **Motor Coupling**

Seals Flexishaft connection whilst allowing easy removal from motor during maintenance.

#### Motor

Standard 2 pole 100mm (4") fully submersible motor. Available in single or three phase power.

#### More Flow at Higher Heads

The Mono system does not just spin water along. It pushes encapsulated water with positive force, so that ample volume is maintained at high heads.

#### More Water, Lower Energy Bills

Mono Subrotor pumps waste the least possible energy on internal friction, especially compared to multi-stage and jet pumps.

#### Easy Maintenance

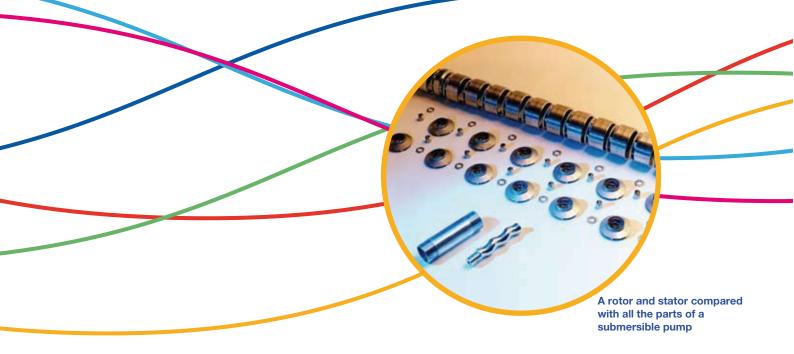
Unlike centrifugal pumps, the Subrotor has only one moving pump part - the rotor. Its companion, the rubber stator is also very resistant to wear and can easily be replaced with just a wrench.

#### Self Cleaning

The rotor sweeps the full surface of the rubber stator every turn. It is impossible for growth or iron oxide deposits etc. to develop on the surface. "No clogged pump impellers".

#### Chrome Plated Rotor

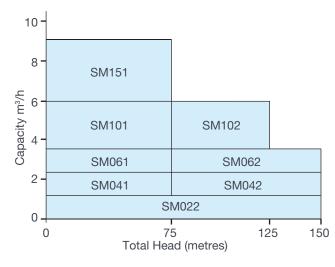
Mono chrome plated, stainless rotors are up to 4 times harder than the stainless you find in centrifugal pumps.



## **Performance and Coding Table**

SYSTEM CODING INFORMATION															
FEATURE	EATURE DESCRIPTION				BASIC SYSTEM CODING							FIELD VAR			
		1	2	3	4	5	6	7	8	9	10	11	12	13	
SYSTEM RANGE	Submersible Mono		М												
	1.2 m³/h			0	2										
PUMP SIZE	2.4 m³/h			0	4										
NOM CAPACITY	3.6 m³/h			0	6										
AT 3000 RPM	<b>6.0</b> m³/h			1	0										
	9.0 m³/h			1	5										
PUMP	One					1									
STAGES	Two					2									
MODEL NO.	1995 (Loctited motor coupling)						2								
	Wet-End only							0	0						
	Model 022/01-1.0HP							1	0						
MOTOR HP	Model 061-1.5HP							1	5						
	Model 042/101-2.0HP							2	0						
	Model 062/102/151-3.0HP							3	0						
	Wet-End only									0					
POWER	240 / 1 / 50 - standard									1					
SUPPLY	<b>UPPLY</b> 220 / 1 / 50									2					
	415 / 3 / 50									3					
TYPICAL	60 litres/min 2 stage Mk 2														
CODE	fitted with 3.0 hp 240V		М	0	6	2	2	3	0	1					
	single phase motor														

## **Performance Data**



#### **Technical Data**

SERIES NO.	POWER	VOLT	AN RUN	MPS START	Α	В	С
SM0222101	.75kW/1.0hp	240V	6.1	22	370	860	1230
SM0222103	.75kW/1.0hp	415V	2.2	8.5	340	860	1200
SM0412101	.75kW/1.0hp	240V	6.1	22	370	850	1220
SM0412103	.75kW/1.0hp	415V	2.2	8.5	340	850	1190
SM0422201	1.5kW/2.0hp	240V	10	34	440	940	1380
SM0422203	1.5kW/2.0hp	415V	3.9	19.7	400	940	1340
SM0612151	1.1kW/1.5hp	240V	7.9	28	400	850	1250
SM0612153	1.1kW/1.5hp	415V	3.2	16	370	850	1120
SM0622301	2.2kW/3.0hp	240V	15	52.5	480	940	1420
SM0622303	2.2kW/3.0hp	415V	5.3	26.5	480	940	1420
SM1012201	1.5kW/2.0hp	240V	10	34	440	890	1330
SM1012203	1.5kW/2.0hp	415V	3.9	19.7	400	890	1290
SM1022301	2.2kW/3.0hp	240V	15	52.5	480	1010	1490
SM1022303	2.2kW/3.0hp	415V	5.3	26.5	480	1010	1490
SM1512301	2.2kW/3.0hp	240V	15	52.5	480	900	1380
SM1512303	2.2kW/3.0hp	415V	5.3	26.5	480	900	1380

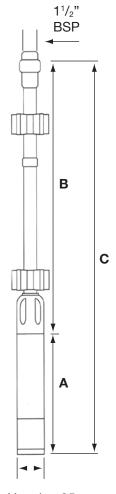
Typical Motor weight 13.5kg. Typical wet end weight: 7.90kg.

### **Operating Conditions**

To ensure optimum performance, the following operating conditions should be observed:

- Maximum water temperature 30°C
- Maximum ambient temperature for control box/starter 50°C

All Subrotor pumps are suitable for installation in boreholes of 100mm diameter or larger. Stabilisers are supplied over size to be trimmed on-site to fit borehole.



Motor Housing 95mm

#### **Accessories Available**

- Level Controller
- Single phase control box
- D.O.L. starter for three phase supply
- Flow inducer tube
- Electric power cable
- Cable jointing kits
- Stainless steel suspension wire
- Level probes

#### Maximum permissable length of drop cable (metres) from control box to pump

Single Phase 240V									
Motor	Max Run	Start	Start Conductor Size - mn						
kW	Amps	Amps Approx	2.5	4	6	10			
0.75	5.4	30	65	105	160	-			
1.1	8.7	34	50	75	115	190			
1.5	10.8	45	36	60	90	145			
2.2	14	55	25	40	60	100			

Three Phase 415V							
Motor	Current	Conductor Size - mm <sup>2</sup>					
kW	Amps	2.5	4				
0.75	2	-	-				
1.1	2.9	285	-				
1.5	3.8	225	360				
2.2	5.3	165	255				

# Decades of proven Reliability under Pressure

The Mono Borehole pump is the essence of simplicity in design.

The simple positive displacement, Mono designed rotor and stator are immersed below draw-down level in the bore or well.

The motor and drive head are located at ground level for easy inspection, maintenance and installation.

#### **Flows**

From 10 to 836 lpm (100 to 11,000 gph)

#### Heads

Up to 300m (985 ft)

#### **Water Types**

Suitable for all types of underground waters - whether sand or silt, brackish or corrosive.

#### Stainless steel

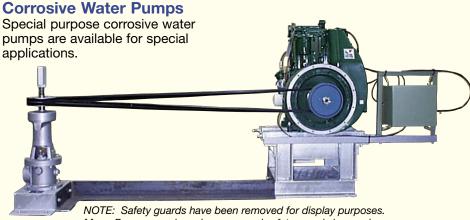
Stainless steel shafting and column is available for brackish applications.

#### **Drive Heads**

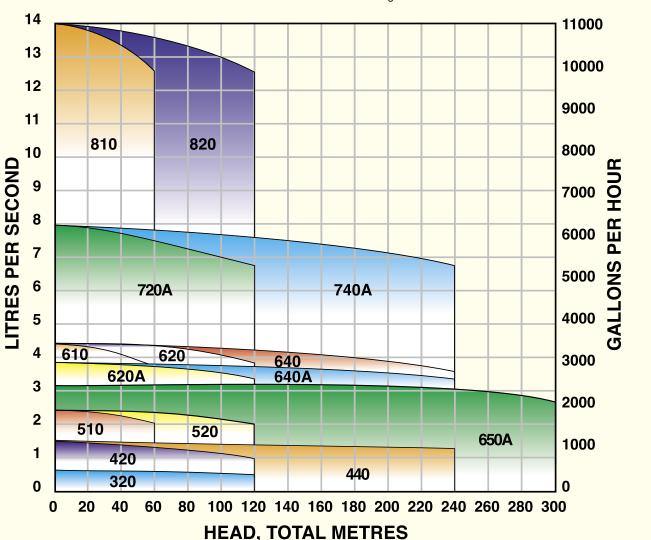
Available with a Quarter Twist drive head or where space is an issue, right angle drive head.

#### **Power**

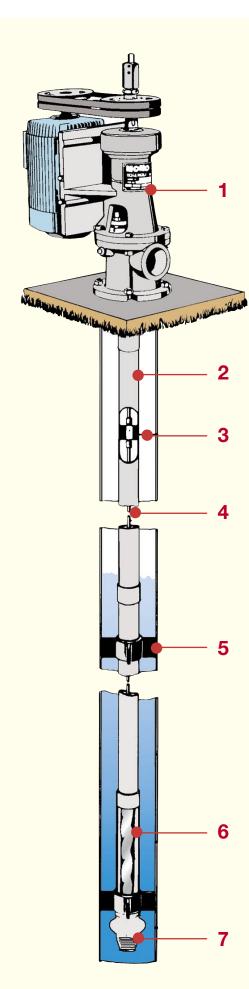
Can be driven by Petrol, Diesel, electric or PTO.



NOTE: Safety guards have been removed for display purposes. Mono Pumps supply and recommend safety guards be used on all vee belt drive arrangements.



# The Mono Borehole Pump. Simple and Strong.



# 1. Combined Discharge & Drive Head

Discharge heads are compact, robust and weatherproof. All feature grease lubricated pre-packed or sealed bearings. Two designs are available. Vertical shaft models for electric or quarter twist diesel drive and right angle for PTO or compact side mount diesel.

#### 2. Column

Columns are available in 3 metre lengths manufactured from heavy duty galvanised pipe. Connection is by Mono's exclusive precision parallel threads producing a strong watertight joint.

# 3. Patented Bobbin or Spider Bearings

Simple, efficient and above all, long wearing, even under abrasive conditions. Short bobbin bearing shafts made of stainless steel run in bobbins to totally eliminate wear on the main drive shaft.

#### 4. Drive Shaft

Drive shaft is supplied in equivalent lengths with rolled threads for maximum torque transmission. You have the option of carbon steel or stainless steel shafting depending on the quality of water.

#### 5. Column Stabilizers

A unique Mono development. Supplied to support the discharge column in relation to the borecasing, thus eliminating vibration and ensuring the discharge column is always accurately centered.

#### 6. Rotor / Stator Pumping Element

Perfected after many years of Mono worldwide development and research.

#### 7. Strainer with Foot Valve

Designed specifically to ensure efficient lubrication of the column to prevent leakage and loss of pipeline water with minimum restriction to the pump inlet.

# Mono Heavy Duty Column



FACE TO FACE
SOCKET

Mono Heavy **Duty Column is** thick enough for parallel threads. We carefully machine the ends for a face to face connection. When you screw these faces together, you keep water out and many more threads working for you.



Medium Wall

Mono Heavy

Ordinary column in medium weights pipe required taper threads. These may seal well when new, but vibration can cause water and corrosion to enter. If these few turns of thread give way, what happens to your pump?

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